

Work Order ID 53228

October 27, 2009 3:06:16 PM



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Item ID: D3161-9

Revision ID: A2

Item Name: Hinge 17.0"

Start Date: 27/10/2009 Start Qty: 10.00

Required Date: 05/11/2009 Req'd Qty: 10.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 07-10-27 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3161	Rev A2								
100	Small Fab	0.00							
	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	(1) 72" Hinge makes (4) D3161-9 parts at 17" long Cut to length as per Dwg D3161								
110	QC5- Inspect part completeness to step on W/O	0.00							
	QC	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location:	0.00							
	Packaging	0.00							
Packaging	Memo	0.00							

09/12/14 (10)

27 09/12/14

(410)

9/12/14 (10x) S

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Item ID: D3161-9

Accept

Setup Start

Revision ID: A2

Stop

Item Name: Hinge 17.0"

Start Date: 27/10/2009 Start Qty: 10.00

Cust Item ID:

Required Date: 05/11/2009 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11.09.12.16

109-12-14
10

Picklist Print

Page 1

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Work Order ID: 53228

Parent Item: D3161-9RevA2

Parent Item Name: Hinge 17.0"

Comments:

Start Date: 27/10/2009

Required Date: 05/11/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	70.8000	16.5000			



Piano Hinge

4509/12/14

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

70.8

101334

4

110267

19

111072

39

112612

8.8

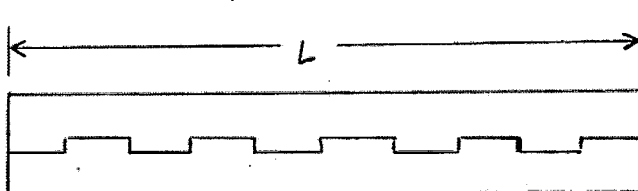
M113368 : 16.5



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURNED
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53225

09-10-27

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